



THE UNIVERSITY *of* EDINBURGH

Edinburgh Research Explorer

## On the lifetimes of evaporating droplets with related initial and receding contact angles

**Citation for published version:**

Stauber, JM, Wilson, S, Duffy, B & Sefiane, K 2015, 'On the lifetimes of evaporating droplets with related initial and receding contact angles', *Physics of Fluids*, vol. 27, no. 12, 122101.  
<https://doi.org/10.1063/1.4935232>

**Digital Object Identifier (DOI):**

[10.1063/1.4935232](https://doi.org/10.1063/1.4935232)

**Link:**

[Link to publication record in Edinburgh Research Explorer](#)

**Document Version:**

Publisher's PDF, also known as Version of record

**Published In:**

Physics of Fluids

**General rights**

Copyright for the publications made accessible via the Edinburgh Research Explorer is retained by the author(s) and / or other copyright owners and it is a condition of accessing these publications that users recognise and abide by the legal requirements associated with these rights.

**Take down policy**

The University of Edinburgh has made every reasonable effort to ensure that Edinburgh Research Explorer content complies with UK legislation. If you believe that the public display of this file breaches copyright please contact [openaccess@ed.ac.uk](mailto:openaccess@ed.ac.uk) providing details, and we will remove access to the work immediately and investigate your claim.



## AUTHOR QUERY FORM

	<p><b>Journal:</b> Phys. Fluids</p> <p><b>Article Number:</b> 023511PHF</p>	<p>Please provide your responses and any corrections by annotating this PDF and uploading it according to the instructions provided in the proof notification email.</p>
---	--	--

Dear Author,

Below are the queries associated with your article. Please answer all of these queries before sending the proof back to AIP.

Please indicate the following:

Figures that are to appear as color online only (i.e., Figs. 1, 2, 3) \_\_\_\_\_ (this is a free service).

Figures that are to appear as color online and color in print \_\_\_\_\_ (a fee of \$325 per figure will apply).

**Article checklist:** In order to ensure greater accuracy, please check the following and make all necessary corrections before returning your proof.

1. Is the title of your article accurate and spelled correctly?
2. Please check affiliations including spelling, completeness, and correct linking to authors.
3. Did you remember to include acknowledgment of funding, if required, and is it accurate?

Location in article	<b>Query/Remark: click on the Q link to navigate to the appropriate spot in the proof. There, insert your comments as a PDF annotation.</b>
Q1	Please check that the author names are in the proper order and spelled correctly. Also, please ensure that each author's given and surnames have been correctly identified (given names are highlighted in red and surnames appear in blue).

Thank you for your assistance.

# On the lifetimes of evaporating droplets with related initial and receding contact angles

Jutta M. Stauber,<sup>1,a)</sup> Stephen K. Wilson,<sup>1,b)</sup> Brian R. Duffy,<sup>1,c)</sup>  
and Khellil Sefiane<sup>2,3,d)</sup>

<sup>1</sup>Department of Mathematics and Statistics, University of Strathclyde, Livingstone Tower,  
26 Richmond Street, Glasgow G1 1XH, United Kingdom

<sup>2</sup>School of Engineering, University of Edinburgh, The King's Buildings, Mayfield Road,  
Edinburgh EH9 3JL, United Kingdom

<sup>3</sup>International Institute for Carbon-Neutral Energy Research (WPI-I2CNER),  
Kyushu University, 744 Motoooka, Nishi-ku, Fukuoka 819-0395, Japan

(Received 28 April 2015; accepted 14 October 2015; published online XX XX XXXX)

A physically credible relationship based on the unbalanced Young force between the initial and receding contact angles of an evaporating droplet is proposed and used to give a complete description of the lifetime of a droplet evaporating in an idealised stick-slide mode. In particular, it is shown that the dependence of the lifetime on the initial contact angle is qualitatively different from that when the relationship between the initial and receding contact angles is not taken into account. © 2015 Author(s). All article content, except where otherwise noted, is licensed under a Creative Commons Attribution 3.0 Unported License. [<http://dx.doi.org/10.1063/1.4935232>]

## I. INTRODUCTION

Droplet evaporation plays a crucial role in many practical applications (such as, for example, biochemical assays, deposition of DNA and RNA micro-arrays, deposition of pesticides, ink-jet printing, manufacture of novel optical and electronic materials, nano-wire fabrication, spray cooling, and thin film coating). As a result, the evaporation of a fluid droplet on a solid substrate has been the subject of extensive theoretical and experimental investigations by a wide range of research groups from many different countries in recent years (see, for example, the recent review articles by Cazabat and Guéna,<sup>1</sup> Erbil,<sup>2</sup> Larson,<sup>3</sup> and Lohse and Zhang<sup>4</sup>).

One aspect of droplet evaporation that has, until recently, received relatively little attention is that of the lifetime of a droplet (i.e., the time it takes for a droplet to evaporate entirely) and, in particular, how it depends on the manner in which it evaporates. This is rather surprising, since understanding and hence optimising the lifetime of an evaporating droplet could have considerable benefits in many of the practical applications mentioned above.

After a short transient in which it rapidly adjusts to a quasi-equilibrium shape with initial contact radius  $R_0$  and initial contact angle  $\theta_0$ , a droplet with initial volume  $V_0$  deposited onto an ideal (i.e., perfectly smooth and chemically homogeneous) substrate at time  $t = 0$  will, in principle, evaporate in the so-called “constant contact angle” (CA) mode in which the contact radius  $R = R(t)$  and volume  $V = V(t)$  decrease while the contact angle  $\theta(t) = \theta_0$  remains constant. Of course, real substrates are never ideal, and so, in reality, the contact line of the droplet will be pinned by surface roughness and/or chemical heterogeneities for some or all of its lifetime. In the most extreme case in which the contact line always remains pinned, evaporation occurs in the so-called “constant contact radius” (CR) mode in which the contact angle  $\theta = \theta(t)$  and volume  $V = V(t)$  decrease while the contact radius  $R(t) = R_0$  remains constant. As the pioneering studies of Picknett and Bexon<sup>5</sup> and

a) Email: [jutta.stauber@strath.ac.uk](mailto:jutta.stauber@strath.ac.uk)

b) Author to whom correspondence should be addressed. Electronic mail: [s.k.wilson@strath.ac.uk](mailto:s.k.wilson@strath.ac.uk)

c) Email: [b.r.duffy@strath.ac.uk](mailto:b.r.duffy@strath.ac.uk)

d) Email: [k.sefiane@ed.ac.uk](mailto:k.sefiane@ed.ac.uk)



Bourgès-Monnier and Shanahan<sup>6</sup> and many subsequent works have shown, in practice, the manner in which a droplet evaporates usually involves some combination of “stick” (i.e., with a pinned contact line) and “slide” (i.e., with a depinned contact line) phases. Note that we prefer to use the term “slide” rather than “slip” or “jump” to emphasise that, in general, the “stick” and “slide” phases can be of comparable duration.

A variety of “stick-slide” (SS) modes have been observed, but perhaps the most commonly reported (see, for example, the experiments described in Refs. 6–14) is one in which an initial stick phase is followed by a first slide phase with constant contact angle and a second slide phase in which both the contact radius and the contact angle vary. In practice, the second slide phase can be relatively short compared to the other two phases, and so, Nguyen and Nguyen,<sup>15</sup> Dash and Garimella,<sup>14</sup> and Stauber *et al.*<sup>16</sup> considered a simple but effective model for an idealised SS mode in which the second slide phase is entirely neglected and initially the droplet evaporates in a CR phase in which  $R = R_0$  and  $\theta(t)$  and  $V(t)$  decrease until  $\theta(t)$  reaches the receding contact angle  $\theta^*$  ( $0 \leq \theta^* \leq \theta_0$ ), at which the contact line depins, and subsequently, the droplet evaporates in a CA phase in which  $\theta(t) = \theta^*$  and  $R(t)$  and  $V(t)$  decrease to zero at time  $t = t_{SS}$ , where  $t_{SS}$  (which depends on both  $\theta_0$  and  $\theta^*$ ) denotes the lifetime of the droplet. This mode of evaporation is sketched in Figure 1. Stauber *et al.*<sup>16</sup> showed that the resulting theoretical predictions for  $t_{SS}$  are not, as might naively have been expected, always constrained to lie between the lifetimes of the extreme (i.e., the CR and CA) modes, and, moreover, that they are in good agreement with the lifetimes measured experimentally by previous authors. In order to make this latter comparison, the values of  $\theta_0$  and  $\theta^*$  for each experiment (which, in general, depend of the nature of the substrate, the fluid, and the atmosphere) were taken directly from the experimental measurements. However, it is expected that in practice the values of  $\theta_0$  and  $\theta^*$  are related to each other, and so, in the present work, we extend

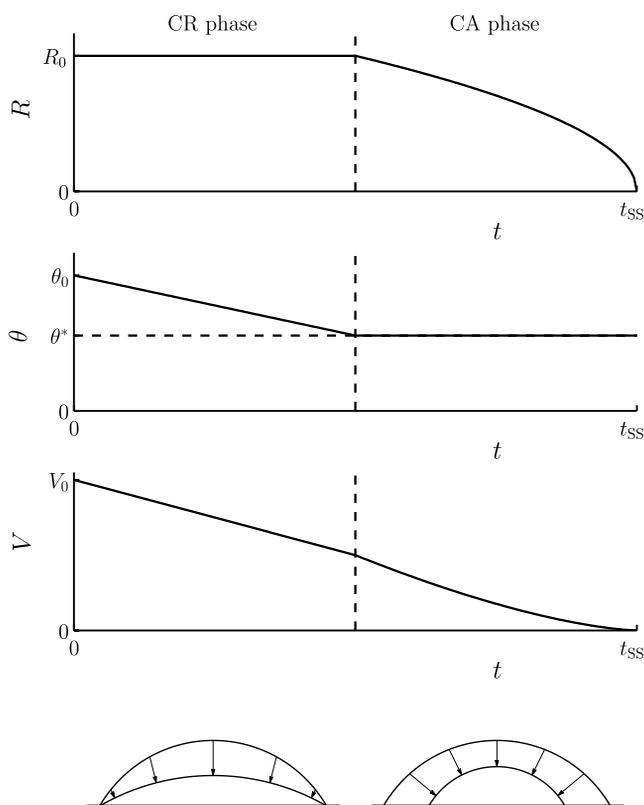


FIG. 1. Sketch of the idealised stick-slide (SS) mode studied in the present work in which initially the droplet evaporates in a CR phase in which  $R = R_0$  and  $\theta(t)$  and  $V(t)$  decrease until  $\theta(t)$  reaches the receding contact angle  $\theta^*$  ( $0 \leq \theta^* \leq \theta_0$ ) at which the contact line depins and subsequently the droplet evaporates in a CA phase in which  $\theta(t) = \theta^*$  and  $R(t)$  and  $V(t)$  decrease to zero at time  $t = t_{SS}$ .

75 the analysis of Stauber *et al.*<sup>16</sup> by proposing a physically credible relationship between them based  
 76 on the unbalanced Young force and use this relationship to give a complete description of  $t_{SS}$ . In  
 77 particular, we show that the dependence of  $t_{SS}$  on  $\theta_0$  is qualitatively different from that when the  
 78 relationship between  $\theta_0$  and  $\theta^*$  is not taken into account.

79 **II. THE MATHEMATICAL MODEL**

80 **A. The diffusion-limited model**

81 The diffusion-limited model employed in the present work is based on the assumption that the  
 82 evaporation from the droplet is quasi-steady and limited by the diffusion of vapour in the quiescent  
 83 atmosphere above it. This model, together with the assumption that the droplet is sufficiently small  
 84 that gravitational effects can be neglected, is appropriate in a wide range of physical situations and  
 85 so has been used with considerable success by a large number of previous authors (see, for example,  
 86 Refs. 5, 10, 11, 13, and 15–35). The geometry of the mathematical model is shown in Figure 2.  
 87 Referred to the cylindrical polar coordinates  $(r, z)$  shown in Figure 2, the free surface of the droplet,  
 88  $z = h(r, t)$ , is a spherical cap with radius  $\mathcal{R} = \mathcal{R}(t)$  ( $\mathcal{R} \geq R$ ), contact radius  $R = R(t)$  ( $R \geq 0$ ), and  
 89 contact angle  $\theta = \theta(t)$  ( $0 \leq \theta \leq \pi$ ) given by

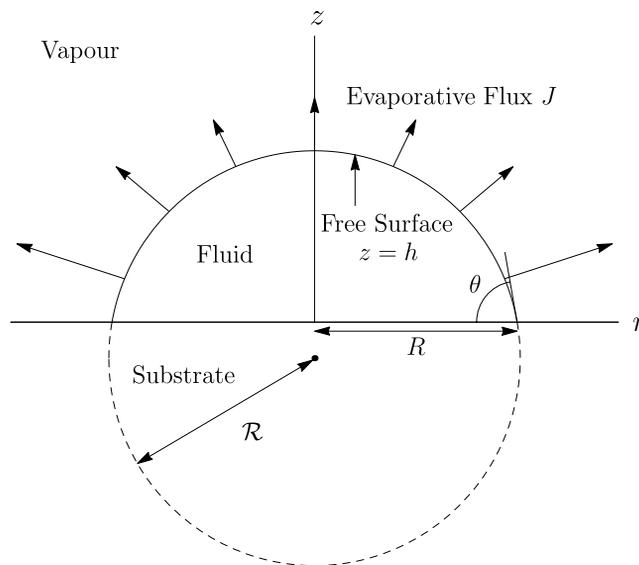
90 
$$h = -\mathcal{R} \cos \theta \pm \sqrt{\mathcal{R}^2 - r^2}, \quad \text{where} \quad \mathcal{R} = \frac{R}{\sin \theta}. \quad (1)$$

92 Note that when  $\pi/2 < \theta \leq \pi$ , the physically relevant (i.e., the non-negative) part of  $h$  given by (1) is  
 93 a double-valued function of  $r$  for  $R \leq r < \mathcal{R}$ , with the + and - signs corresponding to the upper and  
 94 lower hemispheres, respectively. The volume of the droplet,  $V$ , is given by

95 
$$V = 2\pi \int_0^R h r dr = \frac{\pi R^3 \sin \theta (2 + \cos \theta)}{3 (1 + \cos \theta)^2}, \quad (2)$$

96 and so, in particular, the initial volume,  $V_0$ , is given by

97 
$$V_0 = \frac{\pi R_0^3 \sin \theta_0 (2 + \cos \theta_0)}{3 (1 + \cos \theta_0)^2}. \quad (3)$$



99 FIG. 2. Geometry of the mathematical model. The free surface of the droplet,  $z = h$ , is a spherical cap with radius  $\mathcal{R}$ , contact  
 100 radius  $R$ , and contact angle  $\theta$ . The arrows indicate the evaporative flux from the free surface of the droplet into the quiescent  
 101 atmosphere above the droplet,  $J$ .

The concentration of vapour in the atmosphere,  $c = c(r, z, t)$ , satisfies Laplace's equation,  $\nabla^2 c = 0$ , subject to the boundary conditions that the atmosphere is saturated with vapour at the free surface of the droplet, i.e.,  $c = c_{\text{sat}}$  on  $z = h$ , where  $c_{\text{sat}}$  denotes the saturation concentration, that the concentration of vapour approaches of its ambient value far from the droplet, i.e.,  $c \rightarrow c_{\infty}$  as  $r \rightarrow \infty$  for  $z > 0$ , where  $c_{\infty}$  ( $0 \leq c_{\infty} \leq c_{\text{sat}}$ ) denotes the ambient concentration, and that the substrate is impenetrable to vapour, i.e.,  $\partial c / \partial z = 0$  on  $z = 0$  for  $r > R$ . In the simplest and most widely used version of the model employed here, the saturation concentration  $c_{\text{sat}}$  is assumed to be constant, although in situations in which evaporative cooling can become significant (such as, for example, when the conductivity of the substrate is reduced, as studied by Dunn *et al.*,<sup>22</sup> when the atmospheric pressure is reduced, as studied by Sefiane *et al.*,<sup>25</sup> or when the contact angle becomes very large, as studied by Dash and Garimella<sup>14</sup>), the model can be extended to account for the temperature dependence of  $c_{\text{sat}}$ . As described by, for example, Popov,<sup>21</sup> the solution for  $c$  when  $c_{\text{sat}}$  is constant was obtained by Lebedev,<sup>36</sup> who solved a mathematically equivalent electrostatics problem. In particular, the evaporative flux from the free surface of the droplet,  $J = J(r, t)$ , defined by  $J = -D\mathbf{n} \cdot \nabla c$ , where  $\mathbf{n}$  is the unit outward normal to the free surface and  $D$  is the diffusion coefficient of vapour in the atmosphere, is given by

$$J = \frac{D(c_{\text{sat}} - c_{\infty})}{R} \times \left[ \frac{1}{2} \sin \theta + \sqrt{2}(\cosh \alpha + \cos \theta)^{3/2} \int_0^{\infty} \frac{\tau \cosh \theta \tau}{\cosh \pi \tau} \tanh [\tau(\pi - \theta)] P_{-1/2+i\tau}(\cosh \alpha) d\tau \right], \quad (4)$$

where  $P_{-1/2+i\tau}(\cosh \alpha)$  denotes the Legendre function of the first kind of degree  $-1/2 + i\tau$  and argument

$$\cosh \alpha = \frac{r^2 \cos \theta \pm R\sqrt{R^2 - r^2 \sin^2 \theta}}{R^2 - r^2} \quad (5)$$

with the + and - signs again corresponding to the upper and lower hemispheres, respectively, when  $\pi/2 < \theta \leq \pi$ . In particular, the diffusion-limited model predicts that when  $0 \leq \theta < \pi/2$ , the flux is largest (theoretically integrably singular) at the contact line and smallest at the apex of the droplet (i.e., at  $r = 0$ ), when  $\theta = \pi/2$ , the flux is uniform and given by  $J = D(c_{\text{sat}} - c_{\infty})/R$ , and when  $\pi/2 < \theta \leq \pi$ , the flux is largest at the apex of the droplet and smallest (theoretically zero) at the contact line (see, for example, Stauber *et al.*<sup>35</sup>).

## B. The evolution of the droplet

Integrating the evaporative flux  $J$  given by (4) over the free surface of the droplet gives the total evaporative flux from the droplet at any instant, and hence (as described by, for example, Popov<sup>21</sup>), the rate of change of the volume of the droplet is given by

$$\frac{dV}{dt} = -\frac{\pi D(c_{\text{sat}} - c_{\infty})}{\rho} \frac{R g(\theta)}{(1 + \cos \theta)^2}, \quad (6)$$

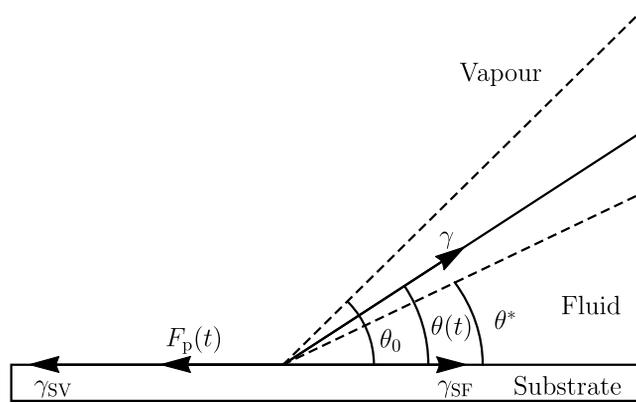
where the function  $g = g(\theta)$  is defined by

$$g(\theta) = (1 + \cos \theta)^2 \left\{ \tan \frac{\theta}{2} + 8 \int_0^{\infty} \frac{\cosh^2 \theta \tau}{\sinh 2\pi \tau} \tanh [\tau(\pi - \theta)] d\tau \right\}. \quad (7)$$

As the droplet evaporates,  $R$  and  $\theta$  evolve according to (6) with  $V$  given in terms of  $R$  and  $\theta$  by (2). In particular, Equation (6) determines the lifetime of the droplet, defined to be the time it takes for  $R$  and/or  $\theta$ , and hence for  $V$ , to reach zero.

## III. THE RELATIONSHIP BETWEEN $\theta_0$ AND $\theta^*$

In this section, we propose a relationship between  $\theta_0$  and  $\theta^*$  based on the unbalanced Young force, specifically on the assumption that the scaled difference between the maximum pinning force and the initial pinning force is independent of both  $\theta_0$  and  $\theta^*$ .



146 FIG. 3. Sketch of the contact line of an evaporating droplet with contact angle  $\theta(t)$  showing the pinning force  $F_p(t)$ . The  
147 dashed lines show the initial contact angle  $\theta_0$  and the receding contact angle  $\theta^*$  when  $\theta_0 > \theta^*$ .

148 As we have already mentioned, a droplet deposited onto a substrate rapidly adjusts to a quasi-  
149 equilibrium shape with initial contact radius  $R_0$  and initial contact angle  $\theta_0$ . If the initial contact angle  
150 is equal to the receding contact angle, i.e., if  $\theta_0 = \theta^*$ , then the contact line immediately depins and  
151 thereafter the droplet simply evaporates in the CA mode with  $\theta = \theta_0 = \theta^*$  constant and  $R$  decreasing.  
152 However, if the initial contact angle is greater than the receding contact angle, i.e., if  $\theta_0 > \theta^*$ , then,  
153 as sketched in Figure 3, the contact line is pinned by a pinning force per unit length  $F_p = F_p(t)$  due  
154 to surface roughness and/or chemical heterogeneities of the substrate which opposes the unbalanced  
155 Young force, and the droplet begins to evaporate in a CR phase with  $R = R_0$  constant and  $\theta$  decreasing.  
156 Specifically, the horizontal force balance at the contact line reveals that  $F_p$  is given by

$$157 \quad F_p(t) = \gamma \cos(\theta(t)) + \gamma_{SF} - \gamma_{SV}, \quad (8)$$

158 where  $\gamma$ ,  $\gamma_{SV}$ , and  $\gamma_{SF}$  are the constant surface tensions of the fluid–vapour, substrate–vapour,  
159 and substrate–fluid interfaces, respectively. Note that in the special case of an ideal substrate  
160 with no pinning force, i.e., in the special case  $F_p = 0$ , Equation (8) reduces to the well-known  
161 Young–Laplace equation for  $\theta = \theta_0$ . As the droplet continues to evaporate,  $\theta$  decreases and hence  
162  $F_p$  increases until it reaches its maximum possible value, denoted by  $F_{p \max}$ , when  $\theta = \theta^*$ , at  
163 which instant the contact line depins, and subsequently, the droplet evaporates in a CA phase with  
164  $\theta = \theta^*$  constant and  $R$  decreasing. Subtracting the expression for the initial pinning force,  $F_p(0) =$   
165  $\gamma \cos \theta_0 + \gamma_{SF} - \gamma_{SV}$ , from that for the maximum pinning force,  $F_{p \max} = \gamma \cos \theta^* + \gamma_{SF} - \gamma_{SV}$ , gives  
166 a relationship between  $\theta_0$  and  $\theta^*$ , namely,

$$167 \quad \cos \theta^* - \cos \theta_0 = f_p, \quad (9)$$

168 where

$$169 \quad f_p = \frac{F_{p \max} - F_p(0)}{\gamma} \quad (10)$$

170 is the scaled difference between the maximum pinning force and the initial pinning force (hereafter  
171 simply referred to as the “maximum pinning force” for brevity). Note that, from (9), physically  
172 realisable values of  $f_p$  lie in the range  $0 \leq f_p \leq 2$ , with the extreme values  $f_p = 0$  and  $f_p = 2$   
173 corresponding to the case  $\theta_0 = \theta^*$  and to the cases  $\theta_0 = \pi$  and  $\theta^* = 0$ , respectively.

174 In general, the value of  $f_p$  as defined in (10) will depend on the nature of the substrate, the fluid,  
175 and the atmosphere, and so could, in principle, depend on  $\theta_0$  and/or  $\theta^*$ . However, in the present  
176 work, we make the simplest possible assumption regarding  $f_p$ , namely, that it is independent of both  
177  $\theta_0$  and  $\theta^*$ , and so, (9) provides a simple explicit expression for  $\theta^*$  in terms of  $\theta_0$  and  $f_p$ , namely,

$$178 \quad \theta^* = \max(0, \arccos(f_p + \cos \theta_0)). \quad (11)$$

179 This physically credible relationship between  $\theta_0$  and  $\theta^*$  is crucial to all of the results presented in  
180 the remainder of the present work, and so, Figure 4 shows  $\theta^*$  given by (11) plotted as a function

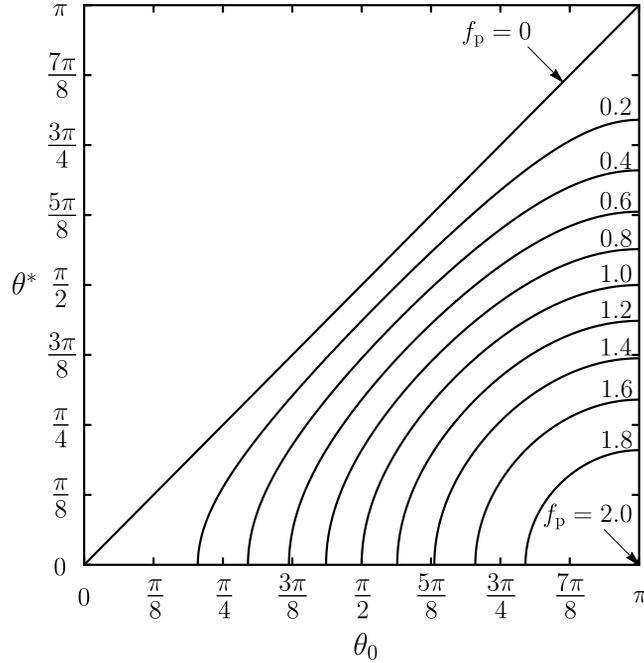


FIG. 4. The receding contact angle  $\theta^*$  ( $0 \leq \theta^* \leq \theta_0$ ) given by (11) plotted as a function of the initial contact angle  $\theta_0$  for various values of the maximum pinning force  $f_p$  spanning the full range of physically realisable values,  $0 \leq f_p \leq 2$ , namely,  $f_p = 0, 0.2, 0.4, 0.6, 0.8, 1, 1.2, 1.4, 1.6, 1.8$ , and  $2$ . 181  
182  
183

of  $\theta_0$  for various values of  $f_p$  spanning the full range of physically realisable values,  $0 \leq f_p \leq 2$ . 184  
For each value of  $f_p$ , the corresponding curve is symmetric about the line  $\theta^* = \pi - \theta_0$  and inter- 185  
sects the  $\theta_0$ -axis at the point  $(\theta_{0\min}, 0)$  and the line  $\theta_0 = \pi$  at the point  $(\pi, \pi - \theta_{0\min})$ , where  $\theta_{0\min} =$  186  
 $\arccos(1 - f_p)$ . For values of  $\theta_0$  smaller than  $\theta_{0\min}$  (i.e., when  $0 \leq \theta_0 \leq \theta_{0\min}$ ), then (11) yields 187  
 $\theta^* = 0$ , so that the contact line never depins and the droplet evaporates in the CR mode, while for 188  
values of  $\theta_0$  larger than  $\theta_{0\min}$  (i.e., when  $\theta_{0\min} < \theta_0 \leq \pi$ ), then (11) yields  $\theta^* = \arccos(f_p + \cos \theta_0)$  189  
( $0 < \theta^* \leq \pi - \theta_{0\min}$ ), and the droplet evaporates in the SS mode. 190

Stauber *et al.*<sup>16</sup> (Figure 2) showed that the theoretical predictions of the present model are in 191  
rather good agreement with the lifetimes extrapolated from 29 sets of experimental data for drop- 192  
lets evaporating in a SS mode in which the second slide phase is smaller than 10% of the lifetime 193  
of the droplet (so that the present idealised SS mode is likely to be an appropriate description of 194  
their behaviour) obtained by previous authors. Details of these sets of experimental data are given 195  
in Table I. In order to make this comparison, the values of  $\theta_0$  and  $\theta^*$  for each experiment (not given 196  
by Stauber *et al.*,<sup>16</sup> and so given in Table I for reference) were taken directly from the experimental 197  
measurements. In particular, in the context of the present work, this is equivalent to determining the 198  
value of  $f_p$  for each experiment directly from the experimental measurements, and these values of  $f_p$  199  
(calculated from the corresponding values of  $\theta_0$  and  $\theta^*$  using (9)) are given in Table I for reference. 200

#### IV. THE LIFETIME OF AN EVAPORATING DROPLET 201

In this section, we use the relationship between  $\theta_0$  and  $\theta^*$  given by (11) to determine how  $t_{SS}$  202  
depends on  $\theta_0$  and  $f_p$ . In particular, we compare  $t_{SS}$  with the lifetimes of initially identical droplets 203  
(i.e., droplets with the same values of  $R_0$  and  $\theta_0$ , and hence of  $V_0$ ) evaporating in the extreme modes 204  
for the full range of all possible initial contact angles, i.e., for  $0 \leq \theta_0 \leq \pi$ . 205

To simplify the subsequent presentation, it is convenient to scale time  $t$  with the maximum 206  
lifetime of a droplet evaporating in the CA mode, namely, 207

$$\frac{\rho}{2D(c_{\text{sat}} - c_{\infty})} \left( \frac{3V_0}{2\pi} \right)^{2/3} = \frac{\rho R_0^2}{2D(c_{\text{sat}} - c_{\infty})} \left( \frac{\sin \theta_0 (2 + \cos \theta_0)}{2(1 + \cos \theta_0)^2} \right)^{2/3}. \quad (12) \quad 208$$

209 TABLE I. Details of the 29 sets of experimental data for droplets evaporating in a SS mode in which the second slide phase  
 210 is smaller than 10% of the lifetime of the droplet obtained by previous authors and used in Figures 7 and 8. The values of  $\theta_0$   
 211 and  $\theta^*$  were taken directly from the experimental measurements and the values of  $f_p$  were calculated from them using (9). In  
 212 the “substrate” column, “ODTES<sub>100</sub>” denotes octadecyltriethoxysilane with a static contact angle of roughly 100° for pure  
 213 water, “SO<sub>3</sub>H” denotes 3-mercaptopropyltrimethoxysilane, “R<sub>f</sub>” denotes perfluorohexylethyltrimethoxysilane, “Oct-silicon”  
 214 denotes silicon hydrophobised with octanol, “OTS-silicon” denotes silicon hydrophobised with *n*-octadecyltrichlorosilane in  
 215 heptane, and “PDMS” denotes polydimethylsiloxane.

Reference	Fluid	Substrate	$\theta_0$	$\theta^*$	$f_p$
Bourgès-Monnier and Shanahan <sup>6</sup>	Water	Polished epoxy resin	0.97	0.44	0.34
	Water	Polished epoxy resin	1.04	0.26	0.46
Uno <i>et al.</i> <sup>7</sup>	Latex dispersion	ODTES <sub>100</sub> on glass	1.83	1.66	0.17
Fukai <i>et al.</i> <sup>8</sup>	Water	SO <sub>3</sub> H on silicon	0.87	0.56	0.20
	Water	SO <sub>3</sub> H on silicon	0.85	0.52	0.21
	Xylene	R <sub>f</sub> on silicon	1.19	1.10	0.08
Li <i>et al.</i> <sup>9</sup>	Water	Dialkyl disulfides on gold-covered mica	1.80	1.72	0.08
			1.44	1.31	0.13
			1.55	1.30	0.25
			1.31	1.20	0.11
			1.21	0.95	0.23
			1.14	0.95	0.17
			0.93	0.66	0.19
			0.78	0.57	0.13
			0.61	0.21	0.16
Song <i>et al.</i> <sup>10</sup>	Water	Platinum	1.61	1.41	0.20
Nguyen <i>et al.</i> <sup>11</sup>	Water	Oct-silicon	0.93	0.53	0.27
			0.93	0.57	0.25
			0.95	0.55	0.28
			0.92	0.56	0.24
	Water	Oct-silicon	0.96	0.65	0.23
	Water	OTS-silicon	1.81	1.64	0.16
	Water	Teflon	1.88	1.61	0.27
Lim <i>et al.</i> <sup>12</sup>	Water	Pyrex glass	1.14	0.67	0.36
	Diethylene glycol with coffee particles	Pyrex glass	0.68	0.37	0.15
Yu <i>et al.</i> <sup>13</sup>	Water	Teflon on PDMS on glass	2.01	1.90	0.10
Dash and Garimella <sup>14</sup>	Water	Teflon on silicon	2.14	1.99	0.13
			2.12	1.96	0.14
			2.08	1.93	0.14

250 With this scaling of time, the lifetime of a droplet evaporating in the CR mode, denoted by  
 251  $t_{CR} = t_{CR}(\theta_0)$ , is given by

$$252 \quad t_{CR} = \left( \frac{2(1 + \cos \theta_0)^2}{\sin \theta_0(2 + \cos \theta_0)} \right)^{2/3} \int_0^{\theta_0} \frac{2 d\theta}{g(\theta)}, \quad (13)$$

253 and the lifetime of a droplet evaporating in the CA mode, denoted by  $t_{CA} = t_{CA}(\theta_0)$ , is given by

$$254 \quad t_{CA} = \left( \frac{2(1 + \cos \theta_0)^2}{\sin \theta_0(2 + \cos \theta_0)} \right)^{2/3} \frac{\sin \theta_0(2 + \cos \theta_0)}{g(\theta_0)} \quad (14)$$

255 (see, for example, Stauber *et al.*<sup>16</sup>). Note that, as a consequence of scaling (12),  $t_{CA}$  given by (14)  
 256 attains its maximum value of unity at  $\theta_0 = \pi/2$ .

The lifetimes of droplets evaporating in the extreme modes given by (13) and (14) are, by definition, independent of  $\theta^*$  and hence of  $f_p$ . However, as we have already seen, the lifetime of a droplet evaporating in the SS mode with  $\theta^*$  given by (11) depends, in general, on  $f_p$  as well as on  $\theta_0$ , i.e.,  $t_{SS} = t_{SS}(\theta_0, f_p)$ .

If  $0 \leq \theta_0 \leq \theta_{0min}$ , where  $\theta_{0min} = \arccos(1 - f_p)$ , then  $\theta^* = 0$ , so that the droplet evaporates in the CR mode, and hence, its lifetime is simply given by  $t_{SS} = t_{CR}(\theta_0)$ , where  $t_{CR}$  is given by (13).

If  $\theta_{0min} < \theta_0 \leq \pi$ , then the droplet evaporates in the SS mode with  $\theta^* = \arccos(f_p + \cos \theta_0)$ , and hence, its lifetime is the sum of the duration of the CR phase (i.e., the time it takes for  $\theta$  to decrease from  $\theta_0$  to  $\theta^*$  with  $R = R_0$ ) and the duration of the CA phase (i.e., the time it takes for  $R$  to decrease from  $R = R_0$  to  $R = 0$  with  $\theta = \theta^*$ ) and hence is given by

$$t_{SS} = \left( \frac{2(1 + \cos \theta_0)^2}{\sin \theta_0(2 + \cos \theta_0)} \right)^{2/3} \left[ \int_{\theta^*}^{\theta_0} \frac{2 d\theta}{g(\theta)} + \frac{\sin \theta^*(2 + \cos \theta^*)}{g(\theta^*)} \right] \quad (15)$$

(see, for example, Stauber *et al.*<sup>16</sup>). Note that (15) reduces to  $t_{SS} = t_{CR}$  when  $\theta^* = 0$ , and so it is, in fact, valid for all values of  $\theta_0$ .

Figure 5(a) shows  $t_{SS}$  given by (15) plotted as a function of  $\theta_0$  ( $0 \leq \theta_0 \leq \pi$ ) for a range of values of  $f_p$ , together with the lifetimes of initially identical droplets evaporating in the extreme modes,  $t_{CR}$  and  $t_{CA}$ , given by (13) and (14), respectively. For clarity, Figure 5(b) shows the behaviour in the range  $\pi/2 \leq \theta_0 \leq \pi$  in greater detail. Note that (as first pointed out by Picknett and Bexon<sup>5</sup>) the lifetimes (but not the evolutions) of the extreme modes coincide at  $\theta_0 = \theta_{crit} \approx 2.5830$ , where  $t_{CR} = t_{CA} = t_{crit} \approx 0.9354$ , and that (as described by Stauber *et al.*<sup>35</sup>) the extreme modes become indistinguishable in the limit  $\theta_0 \rightarrow \pi^-$  and so, in particular, that  $t_{SS} = t_{CR} = t_{CA} = t_\pi = (4^{1/3} \log 2)^{-1} \approx 0.9088$  at  $\theta_0 = \pi$ .

The most striking feature of Figure 5 is that the shapes of the curves representing  $t_{SS}$  are qualitatively different from those obtained by Stauber *et al.*<sup>16</sup> (Figures 3 and 4) in the case when  $\theta_0$  and  $\theta^*$  are independent parameters. Specifically, as Figure 5 shows, whatever the value of  $f_p$ , the curves representing  $t_{SS}$  coincide with the curve representing  $t_{CR}$  for  $0 \leq \theta_0 \leq \theta_{0min}$  depart from it with vertical slope at  $\theta_0 = \theta_{0min}$  according to

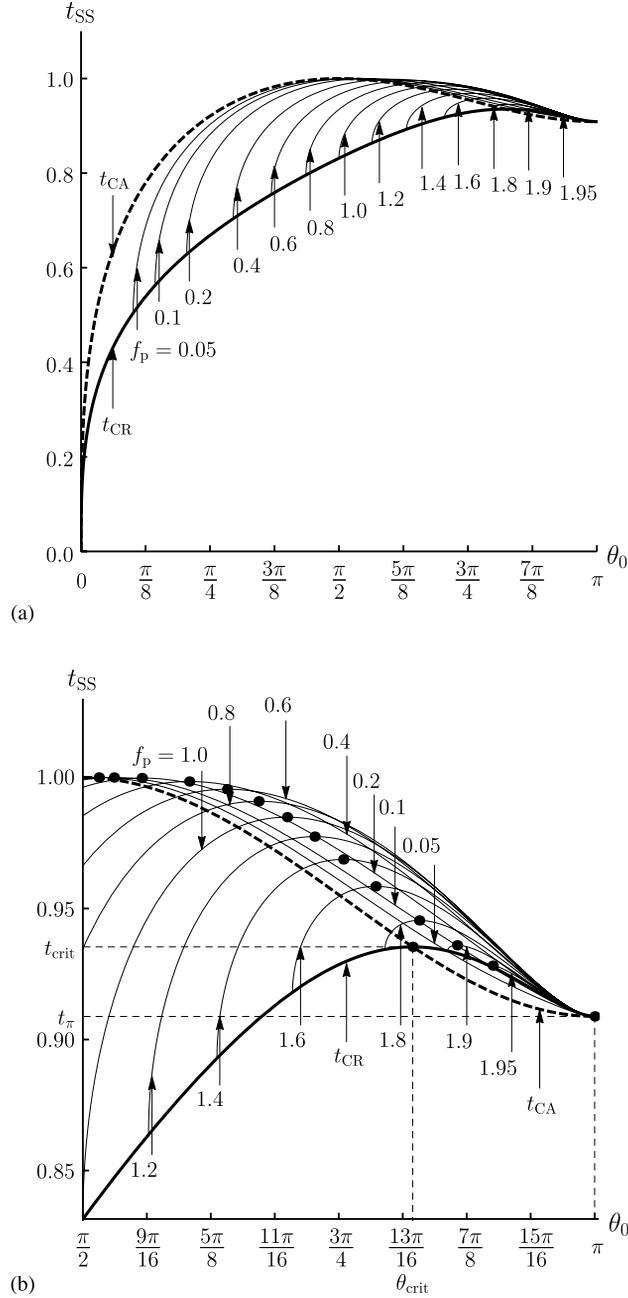
$$t_{SS} = t_{CR} + \frac{2^{1/6} \pi (2 - f_p)^{5/4}}{8 f_p^{1/12} (3 - f_p)^{2/3}} \sqrt{\theta_0 - \theta_{0min}} + O(\theta_0 - \theta_{0min}) \quad (16)$$

as  $\theta_0 \rightarrow \theta_{0min}^+$ , increase to a local maximum at a value of  $\theta_0$  in the range  $\pi/2 \leq \theta_0 \leq \pi$  (marked with a dot in Figure 5(b)), and then decrease, ultimately reaching the value  $t_{SS} = t_\pi$  with zero slope at  $\theta_0 = \pi$ . For contrast, recall that, unlike the present curves, the corresponding curves obtained by Stauber *et al.*<sup>16</sup> coincide with the curve representing  $t_{CA}$  (not  $t_{CR}$ ) when  $0 \leq \theta_0 \leq \theta^*$  and depart from it with zero (not vertical) slope at  $\theta_0 = \theta^*$ . However, also recall that, like the present curves, the corresponding curves obtained by Stauber *et al.*<sup>16</sup> always lie below  $t_{CA}(\pi/2) = 1$  and always lie on or above the minimum of the two extreme modes (i.e.,  $t_{SS} \geq \min(t_{CR}, t_{CA})$  for  $0 \leq \theta_0 \leq \pi$ ), but may lie above the maximum of the two extreme modes when  $\pi/2 < \theta_0 < \pi$ . Moreover, the total envelope of the present curves as  $f_p$  varies between 0 and 2 is the same as the total envelope of the curves obtained by Stauber *et al.*<sup>16</sup> as  $\theta^*$  varies between 0 and  $\pi$ .

As Figure 5 illustrates, in the limit  $f_p \rightarrow 0^+$ , then  $\theta_{0min} \rightarrow 0^+$ , and the curve representing  $t_{SS}$  approaches that representing  $t_{CA}$  from below for  $0 < \theta_0 \leq \pi/2$  and from above for  $\pi/2 < \theta_0 < \pi$  according to

$$t_{SS} = t_{CA} + \left( \frac{2(1 + \cos \theta_0)^2}{\sin \theta_0(2 + \cos \theta_0)} \right)^{2/3} \left( \frac{3 - 2 \cos \theta_0 - 2 \cos^2 \theta_0}{g(\theta_0) \sin \theta_0} + \frac{g'(\theta_0)(2 + \cos \theta_0)}{g^2(\theta_0)} \right) f_p + O(f_p^2), \quad (17)$$

where a dash (') denotes differentiation with respect to argument. Furthermore, as Figure 5 also illustrates, in the limit  $f_p \rightarrow 2^-$ , then  $\theta_{0min} \rightarrow \pi^-$ , and the curve representing  $t_{SS}$  converges to that representing  $t_{CR}$  from above in the vanishingly small range  $\theta_{0min} < \theta_0 < \pi$ . In addition, as Figure 5(b) illustrates, for most values of  $f_p$ , the local maximum of  $t_{SS}$  is also its global maximum, but for values of  $f_p$  sufficiently close to 2 (specifically, for values of  $f_p$  in the range  $1.9046 \leq f_p \leq 2$ ), the global maximum of  $t_{SS}$  is  $t_{SS} = t_{CR} = t_{CA} = t_{crit}$  at  $\theta_0 = \theta_{crit}$ . As Figure 5(b) also illustrates,



305 FIG. 5. (a) The lifetime of a droplet evaporating in the SS mode,  $t_{SS}$ , given by (15) plotted as a function of the initial contact  
 306 angle  $\theta_0$  ( $0 \leq \theta_0 \leq \pi$ ) for a range of values of the maximum pinning force,  $f_p$ , namely,  $f_p = 0.05, 0.1, 0.2, 0.4, 0.6, 0.8, 1.0, 1.2,$   
 307  $1.4, 1.6, 1.8, 1.9,$  and  $1.95$ , together with the lifetimes of initially identical droplets evaporating in the extreme modes,  $t_{CR}$  and  
 308  $t_{CA}$ , given by (13) and (14), respectively. Part (b) shows the behaviour in the range  $\pi/2 \leq \theta_0 \leq \pi$  in greater detail. Note that  
 309  $t_{SS} = t_{CR}(\theta_0)$  when  $0 \leq \theta_0 \leq \theta_{0min}$ , and that  $t_{CR} = t_{CA} = t_{crit} \approx 0.9354$  at  $\theta_0 = \theta_{crit} \approx 2.5830$  and  $t_{SS} = t_{CR} = t_{CA} = t_\pi \approx 0.9088$   
 310 at  $\theta_0 = \pi$ . In part (b), the local maximum of  $t_{SS}$ , which occurs at a value of  $\theta_0$  in the range  $\pi/2 \leq \theta_0 \leq \pi$  and is also the global  
 311 maximum of  $t_{SS}$  except when  $f_p$  lies in the range  $1.9046 \leq f_p \leq 2$ , is marked with a dot ( $\bullet$ ).

312 for most values of  $f_p$ , the curves representing  $t_{SS}$  lie above the curve representing  $t_{CR}$  near  $\theta_0 = \pi$ ,  
 313 but for values of  $f_p$  in the range  $0 \leq f_p \leq f_{p\pi}$ , where  $f_{p\pi} \approx 0.1520$ , they lie below it (but still above  
 314 the curve representing  $t_{CA}$ ).

315 In summary, Figure 5 shows that for sufficiently small values of  $\theta_0$  (i.e., for values in the range  
 316  $0 \leq \theta_0 \leq \theta_{0min}$ ), the droplet evaporates in the CR mode and has lifetime  $t_{SS} = t_{CR}(\theta_0)$ , while for

larger values of  $\theta_0$  (i.e., for values in the range  $\theta_{0\min} < \theta_0 \leq \pi$ ), the droplet evaporates in the SS mode and has lifetime  $t_{SS} = t_{SS}(\theta_0, f_p)$  which is never less than both  $t_{CR}$  and  $t_{CA}$ .

Note that the present curves are qualitatively much more similar (but still not identical) to that tentatively suggested by Shanahan *et al.*<sup>37</sup> than those obtained by Stauber *et al.*<sup>16</sup> In particular, Shanahan *et al.*<sup>37</sup> used an ad hoc approximation to the diffusion-limited model (see Nguyen and Nguyen<sup>29</sup> for further discussion of this) and hypothesised the existence of a sigmoidal curve representing “a transition between the two [extreme] regimes over a range of intermediate values of  $\theta_0$  [approximately  $20^\circ \leq \theta_0 \leq 45^\circ$ ], corresponding to the change between pinning and (virtually) continuous triple line [i.e., contact line] recession” but that “its position, however, is not known.” In particular, while the present curves depart from the curve representing  $t_{CR}$  at  $\theta_0 = \theta_{0\min}$  and cross the curve representing  $t_{CA}$  (albeit always at a value of  $\theta_0$  in the range  $\pi/2 < \theta_0 < \pi$ ), they are not sigmoidal and have a considerably more complicated structure than that envisaged by Shanahan *et al.*<sup>37</sup>

### V. MASTER DIAGRAM

Since the results presented in Figure 5 are fairly complicated, we follow the approach of Stauber *et al.*<sup>16</sup> (Figure 5) and summarise all of the possible relationships between the lifetimes of initially identical droplets evaporating in the CR, CA, and SS modes in the master diagram shown in Figure 6, which shows how the  $\theta_0$ - $f_p$  parameter plane is divided up into regions in which the six possible orderings of  $t_{CR}$ ,  $t_{CA}$ , and  $t_{SS}$  occur. Four of these six regions, namely, region I, which corresponds to  $t_{CR} < t_{SS} < t_{CA}$ , region II, which corresponds to  $t_{CR} < t_{CA} < t_{SS}$ , region III, which corresponds to  $t_{CA} < t_{CR} < t_{SS}$ , and region IV, which corresponds to  $t_{CA} < t_{SS} < t_{CR}$ , appear in the corresponding diagram of Stauber *et al.*<sup>16</sup> and so are labelled in the same way. The other two regions, namely, region VII, which corresponds to  $t_{CA} < t_{SS} = t_{CR}$ , and region VIII, which corresponds to  $t_{SS} = t_{CR} < t_{CA}$ , correspond to  $\theta^* = 0$  and hence collapse onto the  $\theta_0$ -axis in the corresponding diagram of Stauber *et al.*<sup>16</sup> and so appear here for the first time. Similarly, two additional regions found by Stauber *et al.*,<sup>16</sup> namely, region V, which corresponds to  $t_{SS} = t_{CA} < t_{CR}$ , and region VI, which corresponds to  $t_{CR} < t_{SS} = t_{CA}$ , correspond to  $f_p = 0$  and hence collapse onto

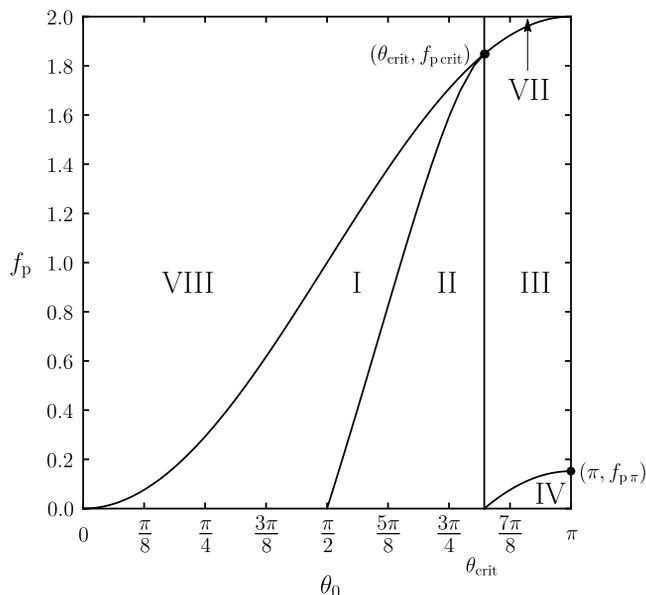


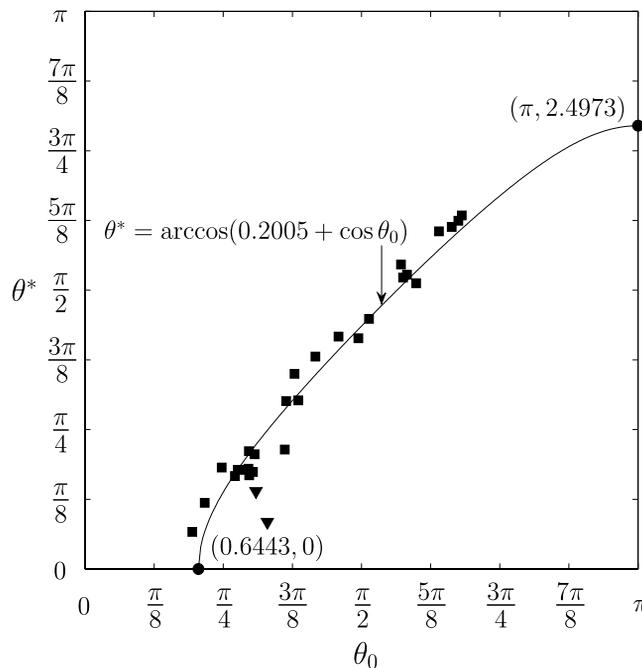
FIG. 6. Master diagram showing how the  $\theta_0$ - $f_p$  parameter plane is divided up into regions in which the six possible orderings of initially identical droplets evaporating in the CR, CA, and SS modes occur. Region I corresponds to  $t_{CR} < t_{SS} < t_{CA}$ , region II to  $t_{CR} < t_{CA} < t_{SS}$ , region III to  $t_{CA} < t_{CR} < t_{SS}$ , region IV to  $t_{CA} < t_{SS} < t_{CR}$ , region VII to  $t_{CA} < t_{SS} = t_{CR}$ , and region VIII to  $t_{SS} = t_{CR} < t_{CA}$ . In particular, note that  $t_{SS} > \max(t_{CR}, t_{CA})$  in regions II and III. Note that regions I–IV, but not regions VII and VIII, appear in the corresponding diagram of Stauber *et al.*,<sup>16</sup> and that regions V and VI found by Stauber *et al.*<sup>16</sup> do not appear here.

349 the  $\theta_0$ -axis in Figure 6 and so do not appear here. As Figure 6 shows, as  $f_p$  increases from 0 to  
 350 2, region IV disappears as  $f_p$  passes through the critical value  $f_{p\pi} \approx 0.1520$ , and regions I and II  
 351 disappear and region VII appears as  $f_p$  passes through the critical value  $f_{p\text{crit}}$ , where  $f_{p\text{crit}}$  is the  
 352 value of  $f_p$  at which  $\theta_{0\text{min}} = \theta_{\text{crit}}$ , i.e.,  $f_{p\text{crit}} = 1 - \cos(\theta_{\text{crit}}) \approx 1.8480$ . In particular, Figure 6 confirms  
 353 that  $t_{\text{SS}}$  is never less than both  $t_{\text{CR}}$  and  $t_{\text{CA}}$  and shows that regions I and IV (i.e., the regions in which  
 354  $t_{\text{SS}}$  lies between  $t_{\text{CR}}$  and  $t_{\text{CA}}$ ), regions II and III (i.e., the regions in which  $t_{\text{SS}}$  is greater than both  
 355  $t_{\text{CR}}$  and  $t_{\text{CA}}$ ), and regions VII and VIII (i.e., the regions in which  $t_{\text{SS}} = t_{\text{CA}}$ ) all occupy substantial  
 356 proportions of parameter space.

## 357 VI. DISCUSSION

358 In Sec. III, we proposed a physically credible relationship between  $\theta_0$  and  $\theta^*$  based on the  
 359 assumption that  $f_p$  is independent of both  $\theta_0$  and  $\theta^*$ , and in Secs. IV and V, we used it to give a  
 360 complete description of the lifetime of a droplet evaporating in the idealised SS mode. In particular,  
 361 we showed that the dependence of  $t_{\text{SS}}$  on  $\theta_0$  is qualitatively different from that described by Stauber  
 362 *et al.*<sup>16</sup> when the relationship between  $\theta_0$  and  $\theta^*$  is not taken into account and is qualitatively much  
 363 more similar (but still not identical) to that tentatively suggested by Shanahan *et al.*<sup>37</sup>

364 As we have already mentioned, in general, the value of  $f_p$  depends on the nature of the sub-  
 365 strate, the fluid, and the atmosphere. In the light of all these, what is most immediately striking  
 366 about the values of  $f_p$  presented in Table I is how surprisingly similar they are, despite the fact that  
 367 they are from different experiments by different authors on a variety of substrates with a range of  
 368 surface roughnesses and chemical heterogeneities using several different fluids. In order to investi-  
 369 gate this in more detail, Figure 7 shows  $\theta^*$  plotted as a function of  $\theta_0$  obtained from the 29 sets  
 370 of experimental data listed in Table I. Figure 7 also includes a solid curve showing relationship  
 371 (11) with the value of  $f_p$  that best fits all 29 sets of experimental data, namely,  $f_p = 0.2005$ . The  
 372 corresponding value of  $\theta_{0\text{min}}$  is  $\theta_{0\text{min}} \approx 0.6443 \approx 37^\circ$ , and hence, the corresponding values of  $\theta^*$   
 373 vary between  $\theta^* = 0^\circ$  and  $\theta^* = \pi - \theta_{0\text{min}} \approx 2.4973 \approx 143^\circ$ . The quality of the fit is confirmed by



374 FIG. 7. The receding contact angle  $\theta^*$  plotted as a function of the initial contact angle  $\theta_0$  obtained from the 29 sets of  
 375 experimental data listed in Table I. The values from the two experiments by Bourgès-Monnier and Shanahan<sup>6</sup> are denoted by  
 376 inverted triangles (▼) rather than by squares (■). The solid curve shows relationship (11) with the value of  $f_p$  that best fits all  
 377 29 sets of experimental data, namely,  $f_p = 0.2005$ .

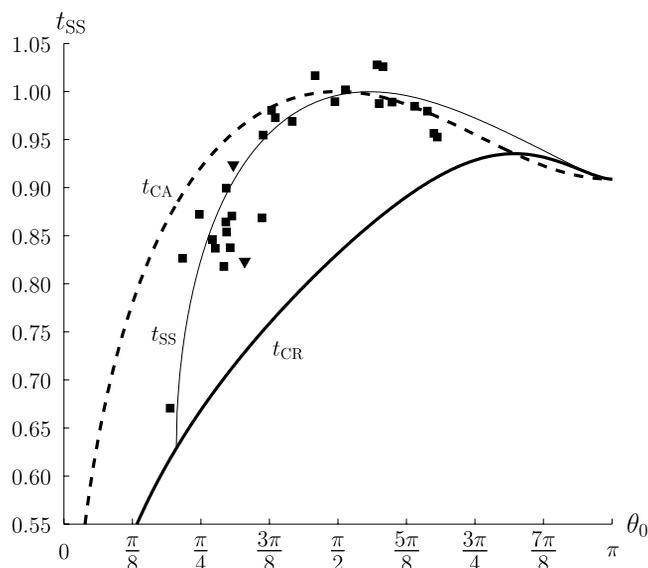


FIG. 8. The lifetimes of the droplets extrapolated from the 29 sets of experimental data listed in Table I plotted as a function of the initial contact angle  $\theta_0$ . The lifetimes from the two experiments by Bourgès-Monnier and Shanahan<sup>6</sup> are denoted by inverted triangles (▼) rather than by squares (■). Also shown are the theoretical predictions for the lifetimes of initially identical droplets evaporating in the CR, CA, and SS modes,  $t_{CR}$ ,  $t_{CA}$ , and  $t_{SS}$ , the latter calculated using  $f_p = 0.2005$ .

an  $R^2$  value of  $R^2 = 0.9676$ , and by the fact that even if the two experiments by Bourgès-Monnier and Shanahan<sup>6</sup> with the largest known roughness values and two of the three largest values of  $f_p$  in Table I (denoted by inverted triangles rather than by squares in Figure 7) are excluded, then the value of  $f_p$  that best fits all of the remaining 27 sets of experimental data decreases only slightly to  $0.1858$  and the corresponding  $R^2$  value rises only slightly to  $R^2 = 0.9800$ . Figure 8 shows the lifetimes of the droplets extrapolated from the 29 sets of experimental data listed in Table I plotted as a function of  $\theta_0$ . Also shown are the theoretical predictions for the lifetimes of initially identical droplets evaporating in the CR, CA, and SS modes,  $t_{CR}$ ,  $t_{CA}$ , and  $t_{SS}$ , the latter calculated using  $f_p = 0.2005$ . In particular, Figure 8 shows that the theoretical prediction for  $t_{SS}$  using this single value of  $f_p$  is reasonably close to all 29 of the experimentally determined lifetimes (even those from the two experiments by Bourgès-Monnier and Shanahan<sup>6</sup>), and that it captures the qualitative behaviour of the experimental results surprisingly well. Despite this impressive level of agreement, we do not, of course, seek to claim that this single value of  $f_p$  will be appropriate in all situations. Rather, we simply wish to point out that the unexpected insensitivity of the experimentally determined lifetimes to the surface roughness and chemical heterogeneity of the substrates revealed in the present work highlight the need for further theoretical and experimental work on the nature of contact line pinning and depinning on non-ideal substrates.

## ACKNOWLEDGMENTS

The first author (J.M.S.) gratefully acknowledges the financial support of the United Kingdom Engineering and Physical Science Research Council (EPSRC), the University of Strathclyde, and the University of Edinburgh via a postgraduate research studentship. This work was undertaken while the second author (S.K.W.) was a Leverhulme Trust Research Fellow (2013–16) supported by Award No. RF-2013-355, “Small Particles, Big Problems: Understanding the Complex Behaviour of Nanofluids.”

<sup>1</sup> A.-M. Cazabat and G. Guéna, “Evaporation of macroscopic sessile droplets,” *Soft Matter* **6**, 2591–2612 (2010).

<sup>2</sup> H. Y. Erbil, “Evaporation of pure liquid sessile and spherical suspended drops: A review,” *Adv. Colloid Interface Sci.* **170**, 67–86 (2012).

<sup>3</sup> R. G. Larson, “Transport and deposition patterns in drying sessile droplets,” *AIChE J.* **60**, 1538–1571 (2014).

<sup>4</sup> D. Lohse and X. Zhang, “Surface nanobubbles and nanodroplets,” *Rev. Mod. Phys.* **87**, 981–1035 (2015).

- 411 <sup>5</sup> R. G. Picknett and R. Bexon, "The evaporation of sessile or pendant drops in still air," *J. Colloid Interface Sci.* **61**, 336–350  
412 (1977).
- 413 <sup>6</sup> C. Bourgès-Monnier and M. E. R. Shanahan, "Influence of evaporation on contact angle," *Langmuir* **11**, 2820–2829 (1995).
- 414 <sup>7</sup> K. Uno, K. Hayashi, T. Hayashi, K. Ito, and H. Kitano, "Particle adsorption in evaporating droplets of polymer latex disper-  
415 sions on hydrophilic and hydrophobic surfaces," *Colloid Polym. Sci.* **276**, 810–815 (1998).
- 416 <sup>8</sup> J. Fukai, H. Ishizuka, Y. Sakai, M. Kaneda, M. Morita, and A. Takahara, "Effects of droplet size and solute concentration on  
drying process of polymer solution droplets deposited on homogeneous surfaces," *Int. J. Heat Mass Transfer* **49**, 3561–3567  
(2006).
- 417 <sup>9</sup> G. Li, S. M. Flores, C. Vavilala, M. Schmittel, and K. Graf, "Evaporation dynamics of microdroplets on self-assembled  
418 monolayers and dialkyl disulfides," *Langmuir* **25**, 13438–13447 (2009).
- 419 <sup>10</sup> H. Song, Y. Lee, S. Jin, H.-Y. Kim, and J. Y. Yoo, "Prediction of sessile drop evaporation considering surface wettability,"  
420 *Microelectron. Eng.* **88**, 3249–3255 (2011).
- 421 <sup>11</sup> T. A. H. Nguyen, A. V. Nguyen, M. A. Hampton, Z. P. Xu, L. Huang, and V. Rudolph, "Theoretical and experimental analysis  
422 of droplet evaporation on solid surfaces," *Chem. Eng. Sci.* **69**, 522–529 (2012).
- 423 <sup>12</sup> T. Lim, J. Yang, S. Lee, J. Chung, and D. Hong, "Deposit pattern of inkjet printed pico-liter droplet," *Int. J. Precis. Eng.*  
424 *Manuf.* **13**, 827–833 (2012).
- 425 <sup>13</sup> Y.-S. Yu, Z. Wang, and Y.-P. Zhao, "Experimental and theoretical investigations of evaporation of sessile water droplet on  
426 hydrophobic surfaces," *J. Colloid Interface Sci.* **365**, 254–259 (2012).
- 427 <sup>14</sup> S. Dash and S. V. Garimella, "Droplet evaporation dynamics on a superhydrophobic surface with negligible hysteresis,"  
428 *Langmuir* **29**, 10785–10795 (2013).
- 429 <sup>15</sup> T. A. H. Nguyen and A. V. Nguyen, "Increased evaporation kinetics of sessile droplets by using nanoparticles," *Langmuir*  
430 **28**, 16725–16728 (2012).
- 431 <sup>16</sup> J. M. Stauber, S. K. Wilson, B. R. Duffy, and K. Sefiane, "On the lifetimes of evaporating droplets," *J. Fluid Mech.* **744**, R2  
(2014).
- 432 <sup>17</sup> R. D. Deegan, O. Bakajin, T. F. Dupont, G. Huber, S. R. Nagel, and T. A. Witten, "Capillary flow as the cause of ring stains  
433 from dried liquid drops," *Nature* **389**, 827–829 (1997).
- 434 <sup>18</sup> R. D. Deegan, O. Bakajin, T. F. Dupont, G. Huber, S. R. Nagel, and T. A. Witten, "Contact line deposits in an evaporating  
435 drop," *Phys. Rev. E* **62**, 756–765 (2000).
- 436 <sup>19</sup> H. Y. Erbil, G. McHale, and M. I. Newton, "Drop evaporation on solid surfaces: Constant contact angle mode," *Langmuir*  
437 **18**, 2636–2641 (2002).
- 438 <sup>20</sup> H. Hu and R. G. Larson, "Evaporation of a sessile droplet on a substrate," *J. Phys. Chem. B* **106**, 1334–1344 (2002).
- 439 <sup>21</sup> Y. O. Popov, "Evaporative deposition patterns: Spatial dimensions of the deposit," *Phys. Rev. E* **71**, 036313 (2005).
- 440 <sup>22</sup> G. J. Dunn, S. K. Wilson, B. R. Duffy, S. David, and K. Sefiane, "The strong influence of substrate conductivity on droplet  
441 evaporation," *J. Fluid Mech.* **623**, 329–351 (2009).
- 442 <sup>23</sup> G. J. Dunn, S. K. Wilson, B. R. Duffy, S. David, and K. Sefiane, "Evaporation of a thin droplet on a thin substrate with a  
443 high thermal resistance," *Phys. Fluids* **21**, 052101 (2009).
- 444 <sup>24</sup> H. Masoud and J. D. Felske, "Analytical solution for inviscid flow inside an evaporating sessile drop," *Phys. Rev. E* **79**,  
445 016301 (2009).
- 446 <sup>25</sup> K. Sefiane, S. K. Wilson, S. David, G. J. Dunn, and B. R. Duffy, "On the effect of the atmosphere on the evaporation of  
447 sessile droplets of water," *Phys. Fluids* **21**, 062101 (2009).
- 448 <sup>26</sup> J. Eggers and L. M. Pismen, "Nonlocal description of evaporating drops," *Phys. Fluids* **22**, 112101 (2010).
- 449 <sup>27</sup> H. Gelderblom, Á. G. Marín, H. Nair, A. van Houselt, L. Lefferts, J. H. Snoeijer, and D. Lohse, "How water droplets evaporate  
450 on a superhydrophobic substrate," *Phys. Rev. E* **83**, 026306 (2011).
- 451 <sup>28</sup> H. Gelderblom, O. Bloemen, and J. H. Snoeijer, "Stokes flow near the contact line of an evaporating drop," *J. Fluid Mech.*  
452 **709**, 69–84 (2012).
- 453 <sup>29</sup> T. A. H. Nguyen and A. V. Nguyen, "On the lifetime of evaporating sessile droplets," *Langmuir* **28**, 1924–1930 (2012).
- 454 <sup>30</sup> B. Sobac and D. Brutin, "Thermal effects of the substrate on water droplet evaporation," *Phys. Rev. E* **86**, 021602 (2012).
- 455 <sup>31</sup> E. L. Talbot, A. Berson, P. S. Brown, and C. D. Bain, "Evaporation of picoliter droplets of surfaces with a range of wetta-  
456 bilities and thermal conductivities," *Phys. Rev. E* **85**, 061604 (2012).
- 457 <sup>32</sup> S. Dash and S. V. Garimella, "Droplet evaporation on heated hydrophobic and superhydrophobic surfaces," *Phys. Rev. E*  
458 **89**, 042402 (2014).
- 459 <sup>33</sup> T. A. H. Nguyen and A. V. Nguyen, "Transient volume of evaporating sessile droplets: 2/3, 1/1, or another power law?,"  
460 *Langmuir* **30**, 6544–6547 (2014).
- 461 <sup>34</sup> S. Semenov, A. Trybala, R. G. Rubio, N. Kovalchuk, V. (M.) Starov, and M. G. Velarde, "Simultaneous spreading and  
462 evaporation: Recent developments," *Adv. Colloid Interface Sci.* **206**, 382–398 (2014).
- 463 <sup>35</sup> J. M. Stauber, S. K. Wilson, B. R. Duffy, and K. Sefiane, "The evaporation of droplets on strongly hydrophobic substrates,"  
464 *Langmuir* **31**, 3653–3660 (2015).
- 465 <sup>36</sup> N. N. Lebedev, *Special Functions and Their Applications* (Prentice Hall, Inc., 1965).
- 466 <sup>37</sup> M. E. R. Shanahan, K. Sefiane, and J. R. Moffat, "Dependence of volatile droplet lifetime on the hydrophobicity of the  
467 substrate," *Langmuir* **27**, 4572–4577 (2011).